



**Field Conversion Kits  
V-Power Pumps  
Performance Conversion Kits (HH / HV)**

Pump Series	Pump Model No.	Conversion Kit Part No.	Conversion Kit Description	Converted Model No.	Conversion Kit Contents
V25000 2-1/2 Hp	V25132HH V25134HH	V250180	HH to HV	V25132HV V25134HV	V500100-1, Suction Case V275200-2, Impeller V500215, Shim Kit
	V25132HV V25134HV	V250185	HV to HH	V25132HH V25134HH	V250100-1, Suction Case V250200-6, Impeller V500215, Shim Kit
V81000 10 Hp	V81032HH V81034HH	V810180	HH to HV	V81032HV V81034HV	V815100, Suction Case V810200-2, Impeller V815010-2, Spacer Bolt V815215, Shim Kit
	V81032HV V81034HV	V810185	HV to HH	V81032HH V81034HH	V810105, Suction Case V810203-3, Impeller V815010, Spacer Bolt V815215, Shim Kit
V81500 15 Hp	V81532HH V81534HH	V815180	HH to HV	V81532HV V81534HV	V815100, Suction Case V815200-2, Impeller V815010-2, Spacer Bolt V815215, Shim Kit
	V81532HV V81534HV	V815185	HV to HH	V81532HH V81534HH	V815105, Suction Case V810203-3, Impeller V815010, Spacer Bolt V815215, Shim Kit
V82500 25 Hp	V82532HH V82534HH	V825180	HH to HV	V82532HV V82534HV	V840100, Suction Case V825200-2, Impeller V840215, Shim Kit
	V82532HV V82534HV	V825185	HV to HH	V82532HH V82534HH	V840100-4, Suction Case V825203-1, Impeller V-840215, Shim Kit
V85000 50 Hp	V85034HH	V850180	HH to HV	V85034HV	V840100-8, Suction Case V850200-2, Impeller V850208-2, Bushing V850215, Shim Kit
	V85034HV	V850185	HV to HH	V85034HH	V840100-4, Suction Case V850203-2, Impeller V850208-1, Bushing V850215, Shim Kit

Notes: HH = High Head  
HV = High Volume  
Additional items may need to be purchased such as O-Ring Kit or Bearing & Seal Kit  
See V-Power Pump parts kits.  
See V-Power Pump Accessory price list for current pricing.